

Small Modular Reactors

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Outline

- There is increasing international interest in small modular reactors (SMRs)
- This presentation will consider why the interest in SMRs and their potential role in the UK





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SMR definition



Various definitions apply

- > IAEA stipulate output < 300 MW electrical (MWe) unit size
- But IAEA also consider < 500 MWe as small</p>
- ➢ Designs range from 10 MWe to 600 MWe
 - Lower end range a bit higher than large wind turbines
 - > Upper end comparable with existing UK reactors (MAGNOX & AGR)
- Modular implies multiple units grouped together sharing common facilities and staff
 - Potential applications as single units
 - > Or as multiple units making up a large power station
 - Implied assumption that there will be significant savings from multiple units

SMR niches



> Multiple unit modular power plants



- Small plants suited to developing countries
 - Energy decarbonisation is a global issue and every available option will be required
- Desalination

Small autonomous power sources for remote locations



➢ Barge mounted units



Plant sizes



- > Nuclear units sizes have historically increased eg French PWR fleet:
 - ▶ 1st generation 900 MWe
 - ▶ 2nd generation 1300-1500 MWe
 - ➢ 3rd generation 1650 MWe
- Large plants benefit from scaling factors:
 - > Construction costs per MWe lower for large plants
 - Similar workforce need independent of plant size
- In developing countries plants > 600 MWe may be too large for the grid and the cash flow too onerous to finance
 - > Challenge will be to make the smaller plants cost effective in this market
- In developed countries SMRs would need to be grouped into large power stations to be competitive
 - Challenge will be to demonstrate economic parity or near parity for a multiple unit power station compared with a single or twin-unit conventional power station
- Small module sizes may make additional sites viable
 - > Siting near cities may be possible if no requirement for offsite evacuation

NUSCALE (USA)



- ➢ Integral PWR
- Reactor vessel submerged in water pool
- ➤ Natural circulation
- ▶17x17 fuel assembly
- > 1.8 m core active height
- ➤ 3.5 year refuelling cycle



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HOLTEC INTERNATIONAL HI-SMUR (USA)

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- ≻145 MWe
- ➢ Integral PWR
- Natural circulation
- ▶17x17 fuel assembly
- >3.6 m active core height
- > 5.2 m³ core volume
- ➤~30 MW/tHM specific rating
- Cartridge refuelling module



mPower (B&W) (USA)

- ≻125 MWe
- ➤Integral PWR
- Forced circulation
- ≻69 17x17 fuel assemblies
- 4.5 year refuelling cycle (single batch core)
- ≻~23 MW/tHM specific rating
- ≻~35 GWd/t burnup
- No soluble boron reactivity control



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WESTINGHOUSE SMR (USA)



➢ Integral PWR

- Forced circulation (external coolant pump motors)
- ≻89 17x17 fuel assemblies
- ▶2.44 m active core height
- ▶9.6 m³ core volume
- ➤~30 MW/tHM specific rating
- Soluble boron reactivity control



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General Atomics GT-MHR (USA)



≻285 MWe

- High Temperature Reactor (HTR)
- ➤ Ceramic TRISO fuel
- ≻Helium coolant
- ➤Graphite moderator
- Fuel compact in prismatic fuel blocks
- Core can dissipate decay heat without active systems



Toshiba 4S

- ≻30 MWt
- ≻10 MWe
- Liquid-metal cooled (sodium) fast spectrum reactor
- 18 hexagonal fuel assemblies U-10%Zr Alloy with 19.9% enrichment
- ➢ Refueling interval 30 years
- Cartridge refuelling module inaccessible on-site



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GE-Hitachi PRISM



- ≻622 MWe
- Sodium cooled fast spectrum reactor
- ≻ Metal fuel
- ➢ Passive safety



Commonly occurring features of SMRs



- Simplified or passive safety
 - >Large coolant masses for high thermal inertia
 - >High vertical heights to enhance natural convection
 - Natural convection to manage decay heat
 - Small size does not necessarily improve safety
 - Need to address multiple units in close proximity after Fukushima
- >Underground siting of cores
 - Underground siting may improve protection in some scenarios, but not necessarily all scenarios
- Long refuelling cycles
 - >Autonomous power sources have very long life cartridge cores (15 to 30 years)
 - Facilitated by low specific ratings

SMR competitiveness in UK



- Implied assumption is that large power stations provide the best fit to the UK grid and that large unit sizes gain on economies of scale
 - Engineering costs usually scale this way
 - But much of the capital cost of a nuclear plant is actually the cost of finance and SMRs allow the possibility of phased construction with potential savings on financing cost and reduced financial risk
- > Challenge for SMRs in UK will be to demonstrate benefits from:
 - Replication of small modules
 - Domestic supply chain
 - Factory construction and installation
 - > Construction cost and operational cost savings from simplified design
 - Reduced cost and financial risk exposure
- > Alternative missions
 - Plutonium disposition
 - Industrial heat source
 - Decarbonisation of transport hydrogen production, electric vehicles or synthetic hydrocarbon fuels

UK requirements



- Need to satisfy statutory requirements for safety & radiological doses (Office of Nuclear Regulation) and environmental discharges (Environment Agency)
 - Statutory requirements are agnostic about approaches used (eg active versus passive safety)
- > Systems will need to go through consent processes:
 - Justification
 - Generic Design Assessment (GDA)
 - Site planning application
 - Pre-Construction Safety Report (PCSR)
 - Pre-Operation Safety Report (POSR)
 - Continued Operation Safety Report (COSR)
- Staffing levels
 - A case will need to be made to ONR that the overall staff requirement for a power station containing multiple SMR units could be no more onerous

Conclusions



- SMRs represent an alternative to large scale nuclear
 - Potentially a good fit in the international context for developing or small countries
 - > Expands options for nuclear contribution to energy decarbonisation
- Theoretical advantages abound
 - But economic and business case will be the over-riding factor
 - > Need to be careful not to exaggerate the potential benefits
- Small but not small
 - Although the proposed designs are small in terms of output, they are often not small in terms of physical size
- Though there are many SMR designs being promoted, many are not developed to the point where there exists an engineered design
 - > By definition, any new design is capable of improving on the competition!

Recommendations



≻To progress SMRs further in the UK assessing:

- > The economics of SMRs in the UK including the potential financial models
- Siting for SMRs in the UK to determine if there are any advantages to be gained over larger nuclear plants
- Potential role of SMRs for district heating, industrial heat supply and plutonium management.
- >UK skills and manufacturing base for SMRs